

# Condensate Collection in Arizona?

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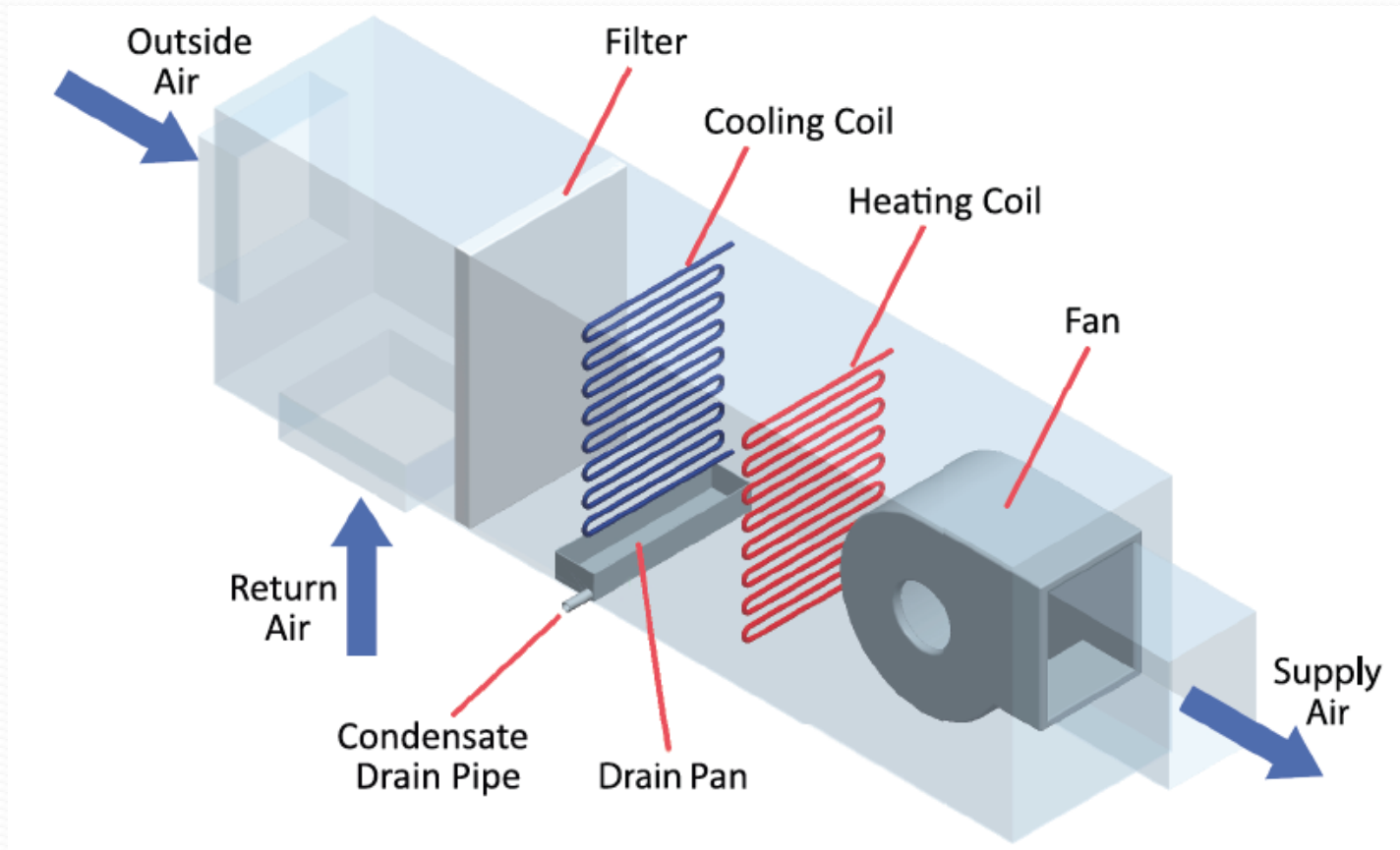


# Condensate

Water that collects on a cool surface because the temperature of the surface is below the point at which moisture in the air forms liquid droplets (i.e. dew point)



# Air Handling Unit (AHU)



(Source: *San Antonio Condensate Collection and Use Manual for Commercial Buildings 2013*)

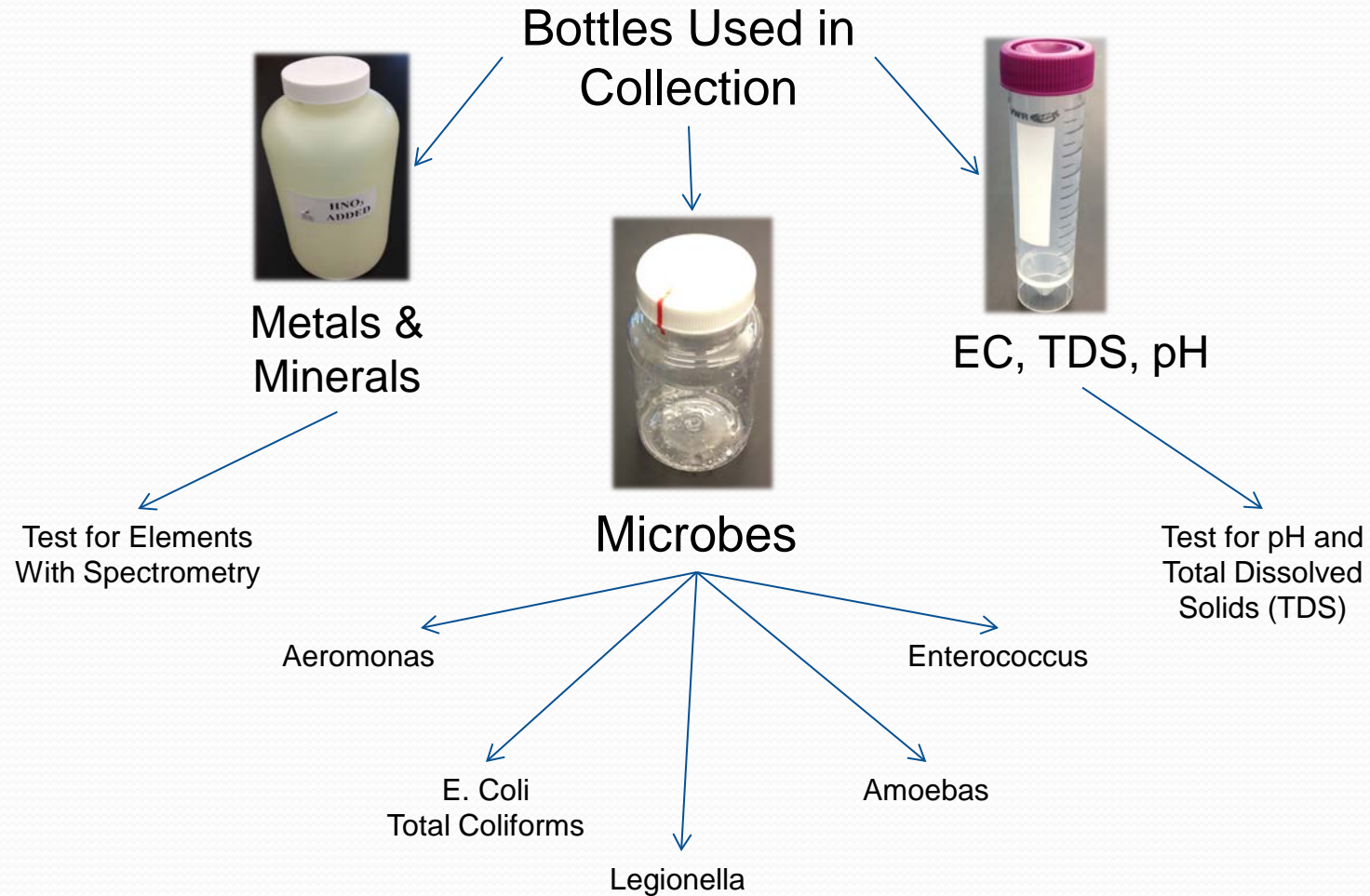
# Water Quality

Table 8-1. Water Quality Considerations for Onsite Alternative Water Sources\*

| Possible Sources  | Level of Water Quality Concern |                              |          |  |               |                                      |
|---|--------------------------------|------------------------------|----------|--|---------------|--------------------------------------|
|   | Sediment                       | Total Dissolved Solids (TDS) | Hardness | Organic Biological Oxygen Demand (BOD) | Pathogens (A) | Other Considerations                 |
| Rainwater   | Low/<br>Medium                 | Low                          | Low      | Low                                    | Low           | None                                 |
| Stormwater  | High                           | Depends                      | Low      | Medium                                 | Medium        | Pesticides and fertilizers           |
| Air Handling Condensate   | Low                            | Low                          | Low      | Low                                    | Medium        | May contain copper when coil cleaned |
| Cooling Tower Blowdown  | Medium                         | High                         | High     | Medium                                 | Medium        | Cooling tower treatment chemicals    |
| Reverse Osmosis and Nanofiltration Reject Water   | Low                            | High                         | High     | Low                                    | Low           | High salt content                    |
| Gray Water  | High                           | Medium                       | Medium   | High                                   | High          | Detergents and bleach                |
| Foundation Drain Water  | Low                            | Depends                      | Depends  | Medium                                 | Medium        | Similar to stormwater                |
| <p>Note: The use of single-pass cooling water is also a possible source of clean onsite water, but facility managers should first consider eliminating single-pass cooling because of its major water-wasting potential. For that reason, it is not included in the list.</p> <p>*Key:<br/>           Low: Low level of concern<br/>           Medium: Medium level of concern; may need additional treatment depending on end use<br/>           High: High concentrations possible and additional treatment likely<br/>           Depends: Dependent upon local conditions<br/>           (A): Disinfection for pathogens is recommended for all water used indoors for toilet flushing or other uses</p> |                                |                              |          |  |               |                                      |

(Source: EPA WaterSense at Work. EPA 832-F-12-034)

# Quality Research: Water Sampling Kit



# Reasons to Collect Condensate

- Economic benefit for building owner
- Bypass drought restrictions (in some jurisdictions)
- Reduce burden on central water utility systems
- Water savings, energy savings, CO<sub>2</sub> savings

# Is it worth collecting in Arizona?

- Condensate quality is good
- Quantity depends on climate and facility
- Cost depends on application and facility
- Economic payback depends on projected water prices
- Other benefits may be considered in decision

Let's go through the steps of making a decision

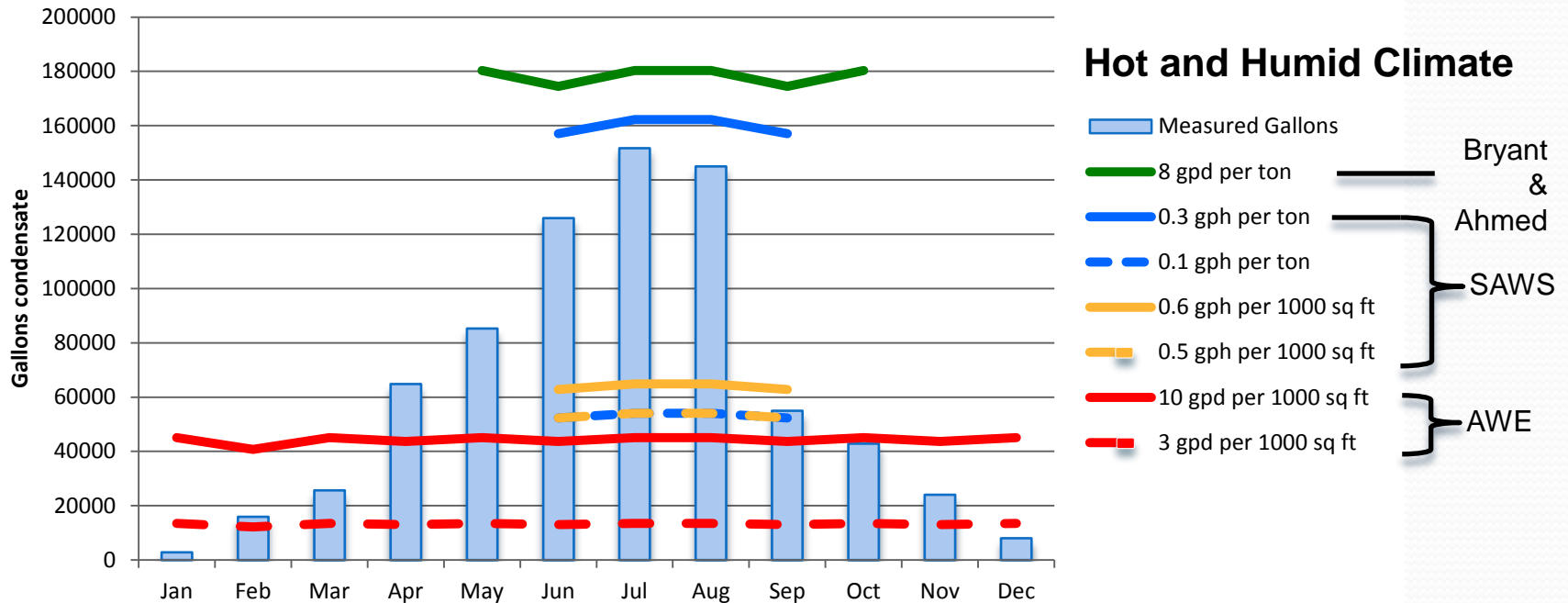
# Key Factor is How Much Condensate?





# How Much Condensate? (Rule of Thumb)

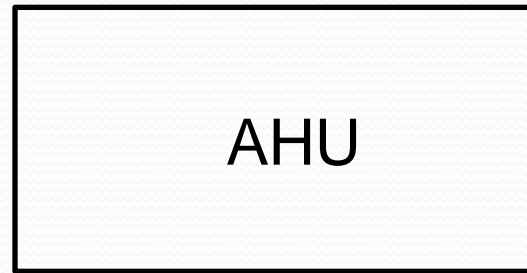
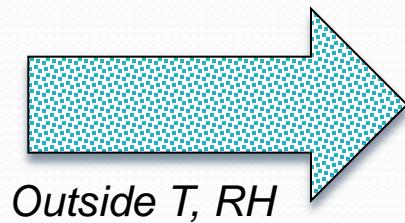
**San Antonio Example:** 154,440 sq ft (727 ton) applied engineering and technology building measured condensate (747,290 gallons/yr) with predictions



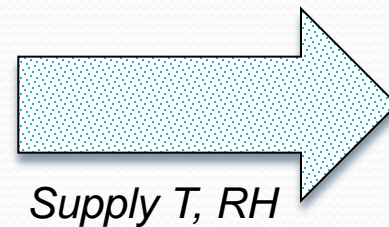
(Source: *San Antonio Condensate Collection and Use Manual for Commercial Buildings*. 2013)

# Thermodynamic Model

Warm & Moist Air



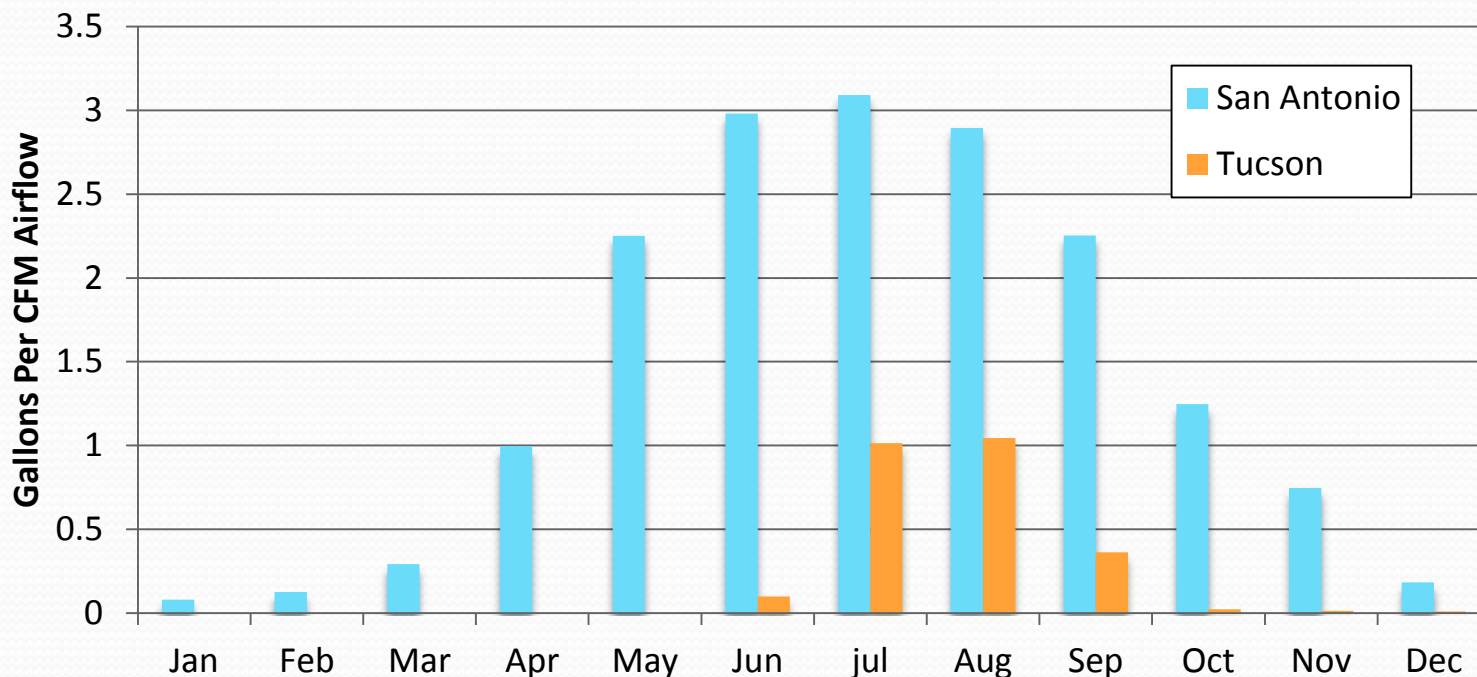
Cool & Dryer Air



Condensate

- Thermodynamic equations of state
- Conservation of mass for both water and air
- Calculate condensate gallons per cubic foot of air passing through AHU per minute (g/cfm)

# San Antonio vs. Tucson Potential



- San Antonio condensate potential 7 times more than Tucson for 100% outside air

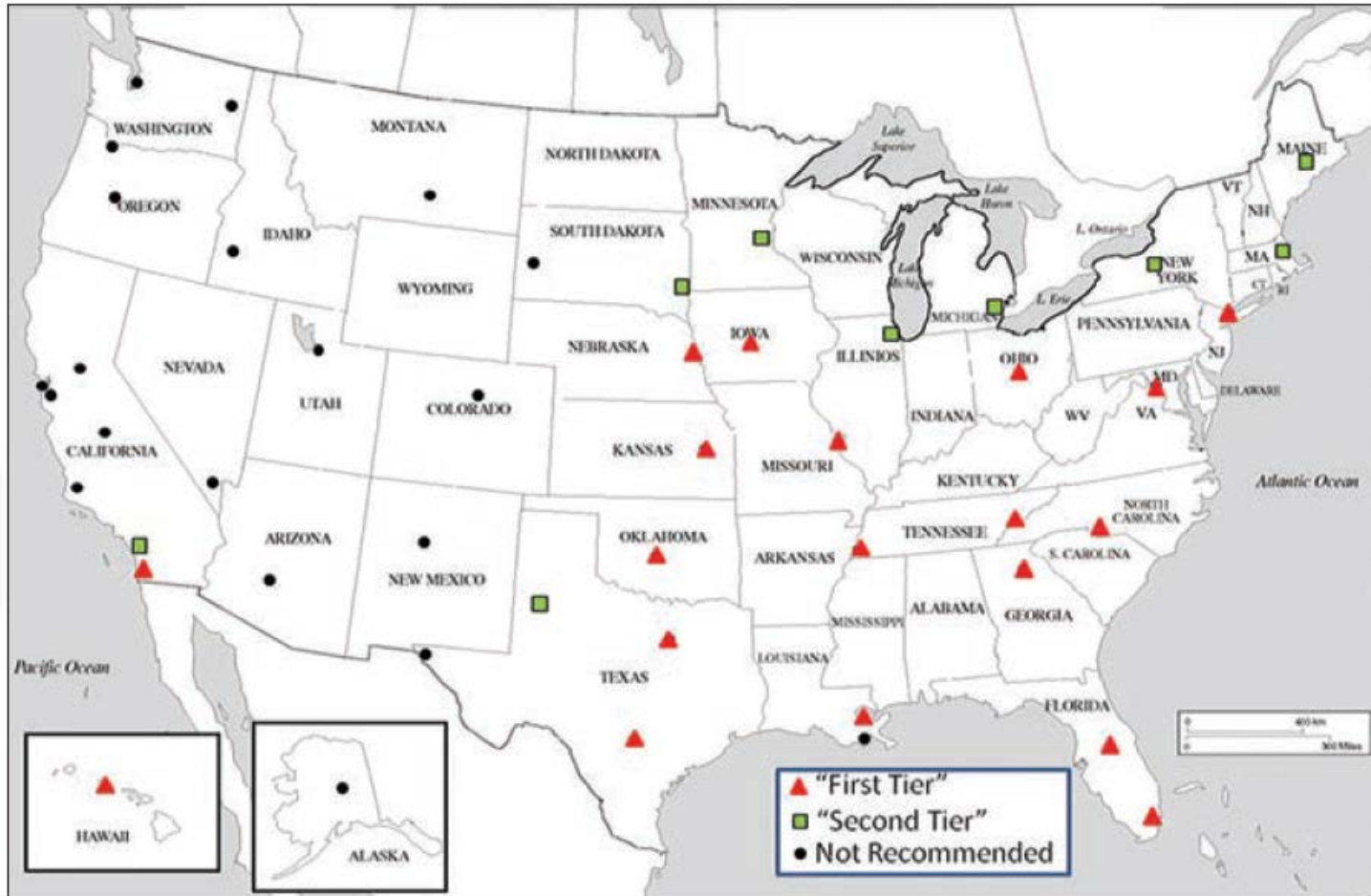
# Condensate Potential Across the USA

| Location        | Weather Data Predicted | Regression Equation Predicted | Cost of Water (\$/1,000 gal) | Simple Payback Period (Years) |
|-----------------|------------------------|-------------------------------|------------------------------|-------------------------------|
|                 | gal/cfm OA             | gal/cfm OA                    |                              |                               |
| Albuquerque, NM | 0.7                    | *                             | \$6.51                       | 70                            |
| Athens, GA      | 13.3                   | 13.9                          | \$7.57                       | 3.3                           |
| Bangor, ME      | 3.3                    | 3.3                           | \$9.36                       | 10.8                          |
| Billings, MT    | 0.2                    | *                             | \$4.05                       | 355                           |
| Boston, MA      | 0.06                   | 5.1                           | \$3.85                       | 4.5                           |
| Burbank, CA     | 5.1                    | 4.6                           | \$14.21                      | 5.0                           |
| Charlotte, NC   | 4.7                    | 12.4                          | \$13.86                      | 3.4                           |
| Chicago, IL     | 11.4                   | 6.1                           | \$8.49                       | 14.2                          |
| Columbus, OH    | 6.2                    | 5.5                           | \$3.73                       | 6.8                           |
| Dallas, TX      | 6.5                    | 16.5                          | \$7.43                       | 4.0                           |
| Denver, CO      | 16.0                   | *                             | \$5.24                       | 139                           |
| Des Moines, IA  | 0.6                    | 6.5                           | \$4.26                       | 5.7                           |
| Detroit, MI     | 5.7                    | 4.9                           | \$6.41                       | 9.0                           |
| El Paso, TX     | 2.7                    | 1.9                           | \$6.25                       | 19.7                          |
| Fairbanks, AK   | 0.2                    | *                             | \$14.71                      | 98                            |
| Fresno, CA      | 1.7                    | 4.6                           | \$3.31                       | 60                            |
| Honolulu, HI    | 25.7                   | 20.2                          | \$6.01                       | 2.1                           |
| Knoxville, TN   | 10.9                   | 11.2                          | \$5.71                       | 5.3                           |
| Las Vegas, NV   | 0.6                    | *                             | \$3.31                       | 182                           |
| Lubbock, TX     | 5.0                    | 5.9                           | \$6.34                       | 10.5                          |
| Memphis, TN     | 13.3                   | 15.1                          | \$2.66                       | 9.3                           |
| Miami, FL       | 31.4                   | 31.9                          | \$10.75                      | 1.0                           |
| Minneapolis, MN | 4.6                    | 2.4                           | \$8.00                       | 8.9                           |

| Location            | Weather Data Predicted | Regression Equation Predicted | Cost of Water (\$/1,000 gal) | Simple Payback Period (Years) |
|---------------------|------------------------|-------------------------------|------------------------------|-------------------------------|
|                     | gal/cfm OA             | gal/cfm OA                    |                              |                               |
| New Orleans         | 24.0                   | 24.0                          | \$7.35                       | 1.9                           |
| New York, NY        | 8.4                    | 9.0                           | \$9.04                       | 4.4                           |
| Oklahoma City, OK   | 10.3                   | 12.2                          | \$5.50                       | 5.8                           |
| Omaha, NE           | 9.5                    | 7.9                           | \$2.27                       | 15.4                          |
| Orlando, FL         | 26.4                   | 26.2                          | \$4.82                       | 2.6                           |
| <u>Phoenix, AZ</u>  | 2.7                    | 7.3                           | \$6.77                       | 18.0                          |
| Portland, OR        | 1.8                    | 4.1                           | \$5.05                       | 35.9                          |
| Rapid City, SD      | 1.6                    | *                             | \$7.01                       | 30.4                          |
| Redmond, OR         | 0.7                    | *                             | \$6.37                       | 72.0                          |
| Sacramento, CA      | 1.8                    | 3.4                           | \$11.47                      | 16.0                          |
| Salt Lake City      | 0.2                    | *                             | \$6.21                       | 333                           |
| <u>San Antonio</u>  | 19.0                   | 17.1                          | \$3.63                       | 4.8                           |
| San Diego, CA       | 7.3                    | 4.9                           | \$10.23                      | 4.4                           |
| San Francisco       | 1.2                    | 1.7                           | \$12.10                      | 22.2                          |
| San Jose, CA        | 1.8                    | 2.5                           | \$10.84                      | 16.8                          |
| San Luis Obispo, CA | 1.3                    | 1.6                           | \$17.49                      | 14.5                          |
| Seattle, WA         | 0.8                    | *                             | \$17.35                      | 25.4                          |
| Sioux Falls, SD     | 4.8                    | 2.4                           | \$8.11                       | 8.5                           |
| Spokane, WA         | 0.04                   | *                             | \$7.42                       | 1113                          |
| St Louis, MO        | 8.0                    | 9.5                           | \$4.68                       | 8.8                           |
| Syracuse, NY        | 6.5                    | 6.4                           | \$5.15                       | 9.9                           |
| Topeka, KS          | 11.2                   | 10.9                          | \$6.27                       | 4.7                           |
| Washington, DC      | 9.8                    | 10.0                          | \$9.21                       | 3.7                           |

(Source: Lawrence, Thomas, Jason Perry, and Tyler Alsen. "AHU Condensate Collection Economics." ASHRAE Journal, May 2012)

# Simple Economic Analysis



(Source: Lawrence, Thomas, Jason Perry, and Tyler Alsen. "AHU Condensate Collection Economics." ASHRAE Journal, May 2012)

# Estimating System Cost

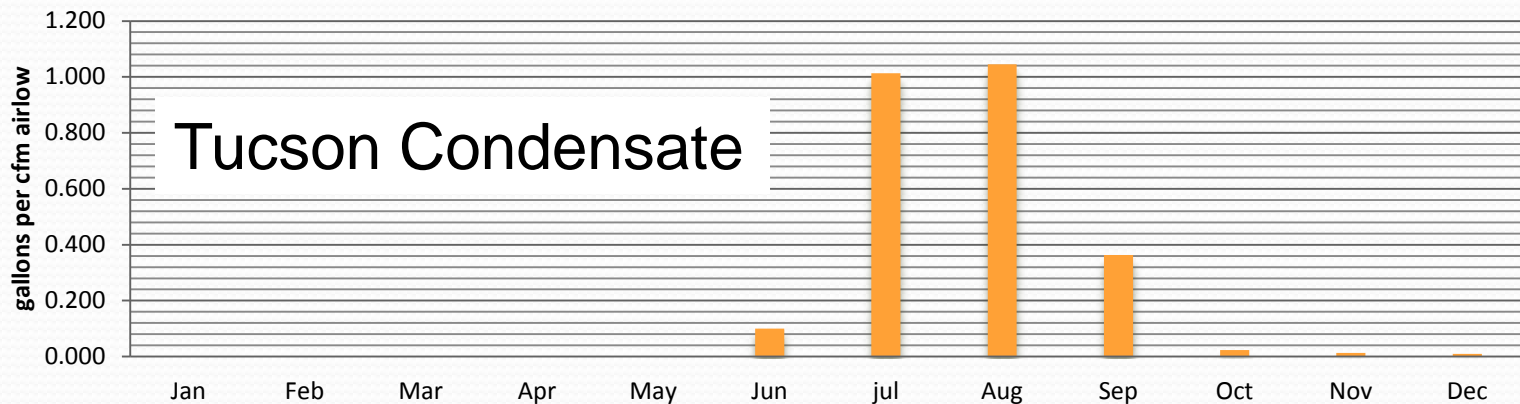
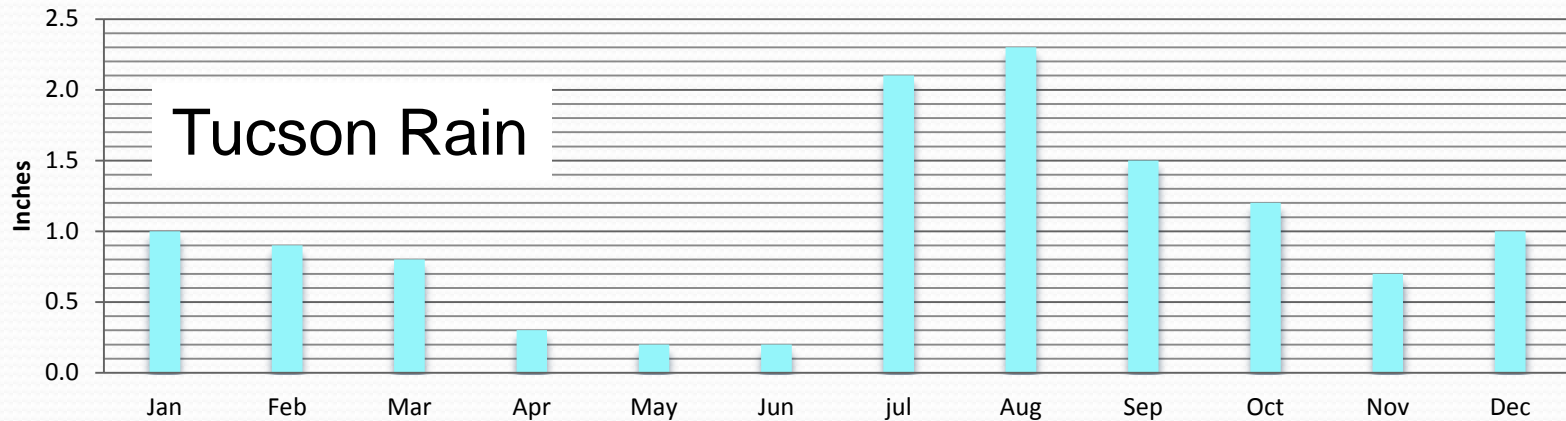
- Expect only inexpensive systems to be viable in Tucson
  - Cooling tower make-up water
  - Adding to existing (rain) water storage tank
- Condensate only produced Jun-Sep in Tucson
  - Condensate as supplemental water makes most sense

# Best Application of Condensate

- Cooling tower make-up water is BEST application
  - Low initial cost
  - Easy implementation
  - Cool and pure water a plus
  - Low maintenance

**San Antonio Example:** Building producing 224,511 gallons per year. Cost to install retrofit system for cooling tower makeup water was \$2,272 materials (pipes and pumps) plus \$750 labor. SAWS rebate 50%. Incremental investment \$1,511. Payback period 16 months. No water treatment beyond that already existing for cooling tower water. No overflow and no storage requirements. Maintain air seal and pump (if applicable). (**Arizona longer payback period ~ 5 yrs**)

# Or Add to Other Alternative Water



(Data Source for Calculations: *DOE/NREL Typical Meteorological Year (TMY3) database*)



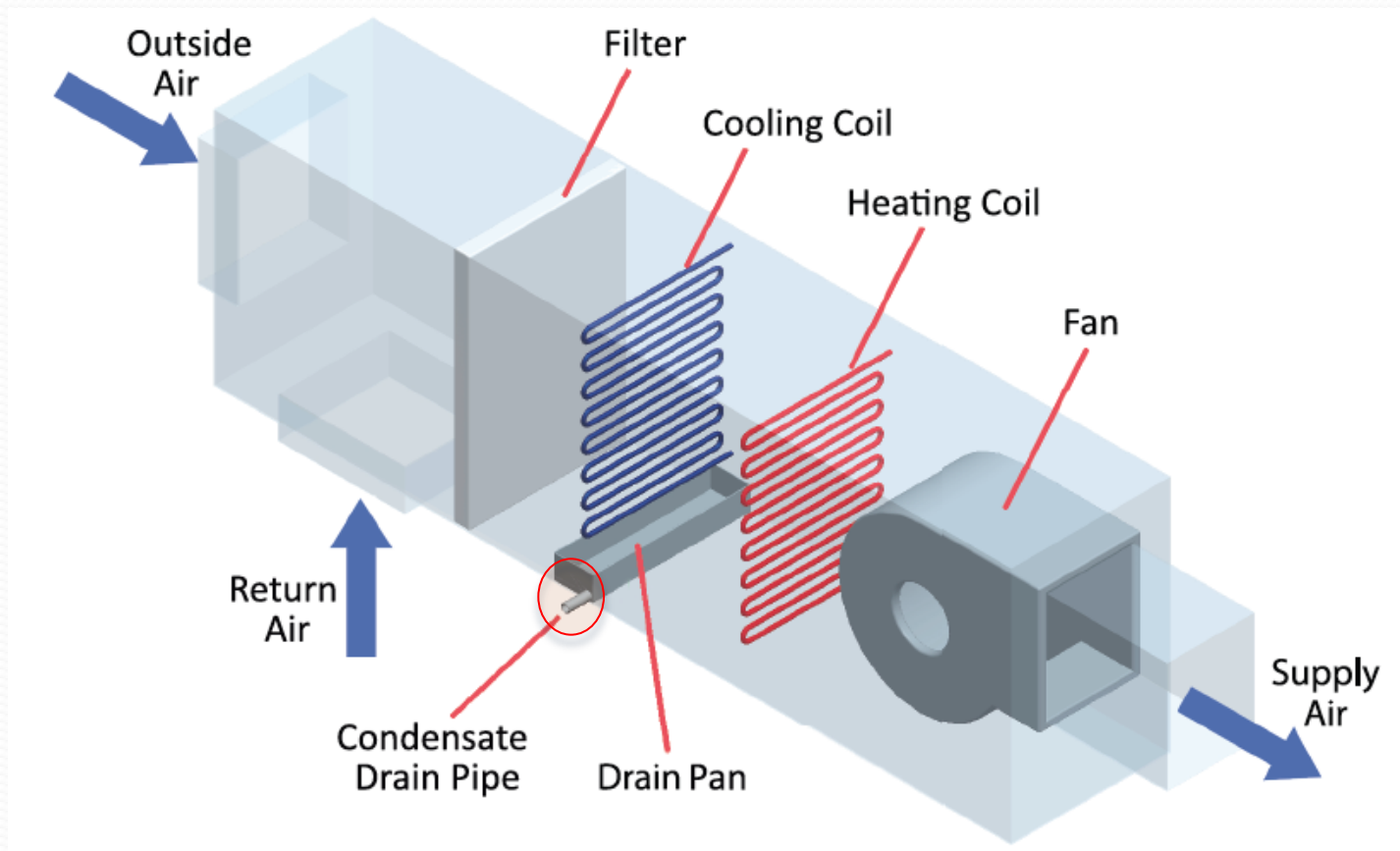
# Reasonable Applications Elsewhere

- Cooling tower
- Irrigation
- Fountains, water features (bypass drought restrictions)
- Car washing (low TDS)
- Toilet flushing
- Process water
- Others

# Condensate Success

- Initial investment/payback period
- Achieve an effective design and installation
- Operate and maintain

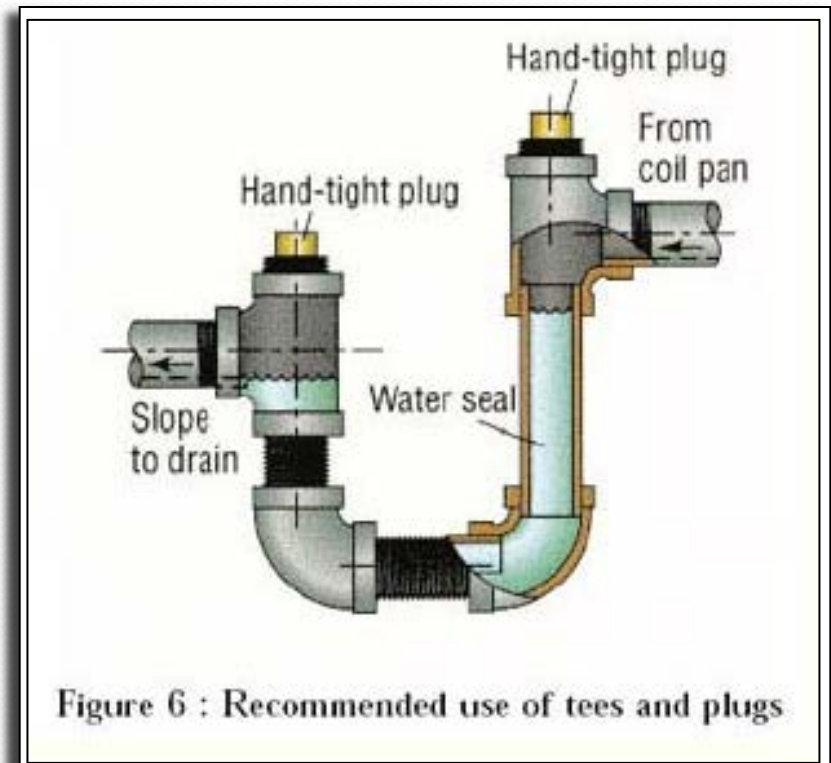
# Effective Design – Drain Line Air Seal



(Source: *San Antonio Condensate Collection and Use Manual for Commercial Buildings*. Pending publication)

# Air Seals : Standard P-trap

- Isolates air handling unit
- Minimizes pipe wet time
- Maintenance access point
- Dry trap is most likely cause of failure in dry climates



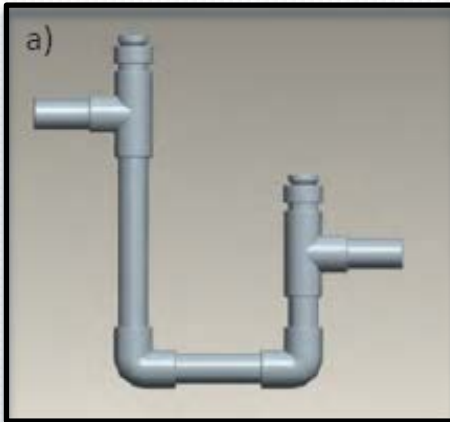
(Source: Brusha, Ronald F. "Condensate Traps for Cooling Coils." HPAC Engineering, Oct 2001)

# Effective Design – Drain Line Air Seal

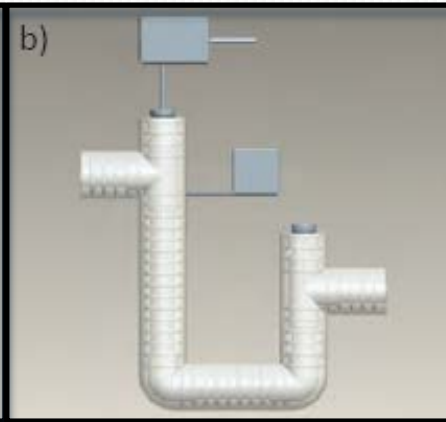
- Functioning air seal supports proper condensate drainage
- Consequence of improper condensate drainage
  - Overflow of drain pan
  - Overspray into fan and ductwork
  - Ingestion of toxic fumes through drain line (draw through)
  - Energy loss with exit of conditioned air through drain line (blow through)
  - Stagnant water in drain pan
- Air Quality Connection
  - Legionella bacterium
  - Sick building syndrome

# Alternatives to Standard P-trap

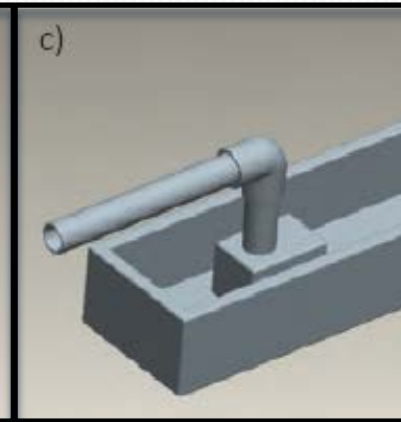
P-trap



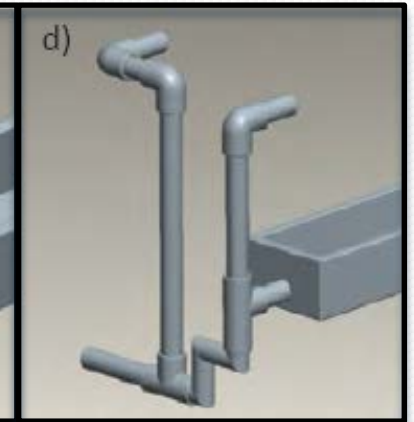
P-trap with additions



Condensate pump in drain pan

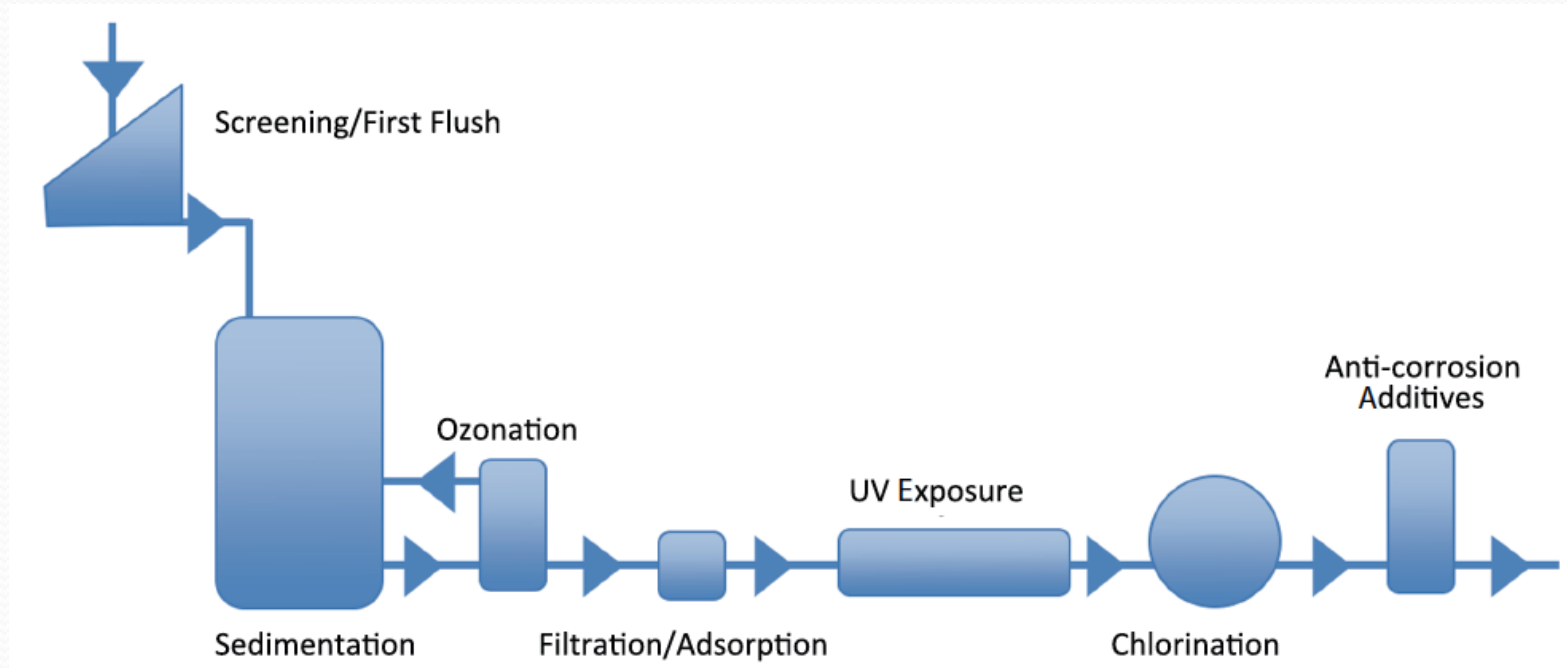


Pneumatic air seal



# Effective Design – Treatment Train

- Depends on reclaimed water source(s)
- Depends on application : “fit for purpose”

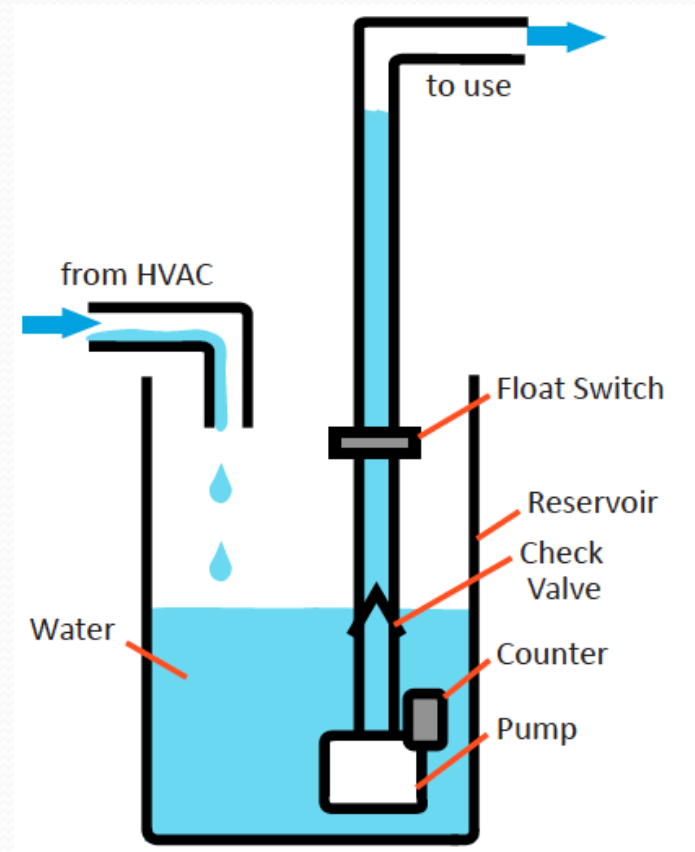
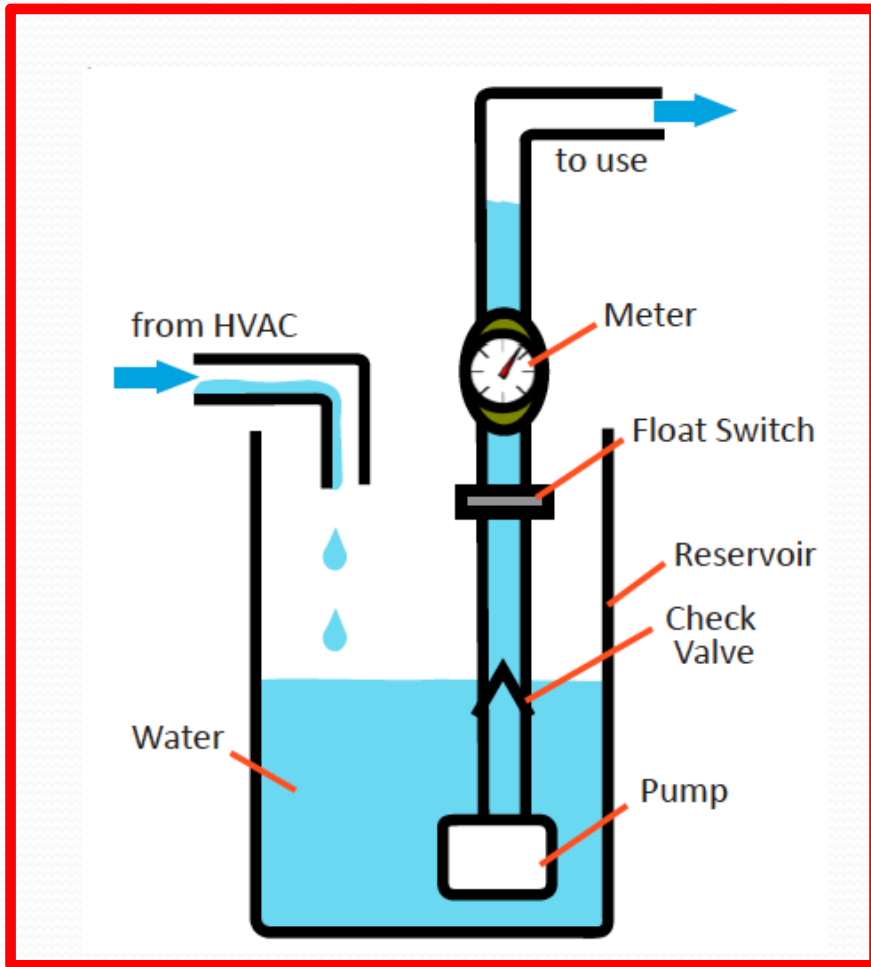


# Effective Design – Automated Monitoring

- Drip pan overflow alarm
- Condensate meter data collection
- Water quality sensors in treatment train
- Make it difficult for system failures to go unnoticed

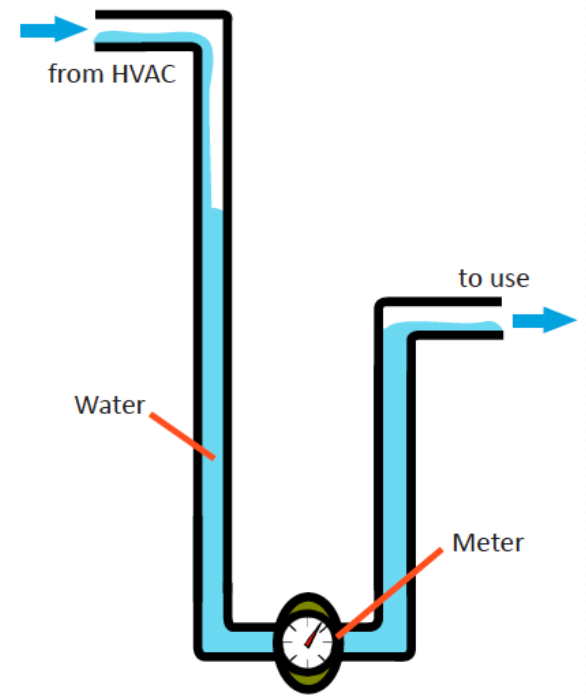
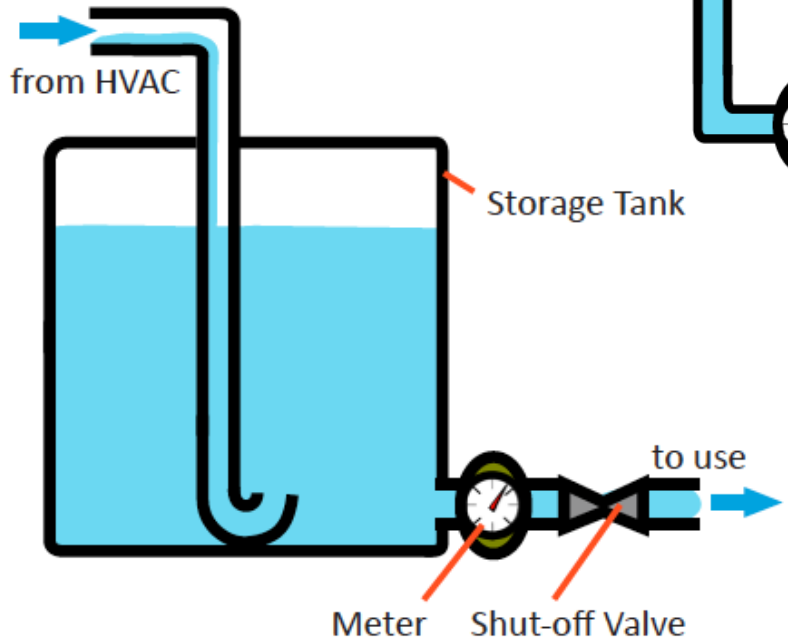
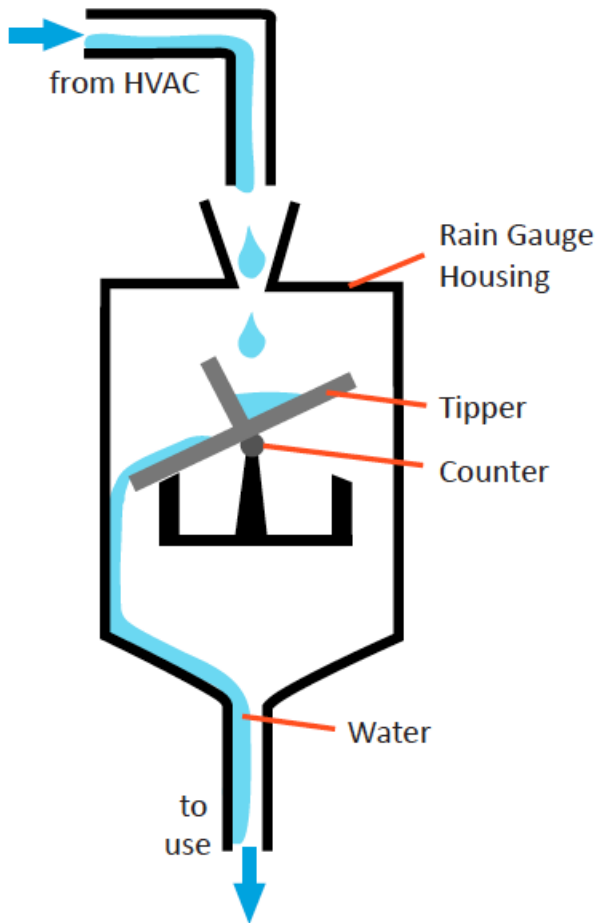


# Meter Configuration: Pump-Driven Flow



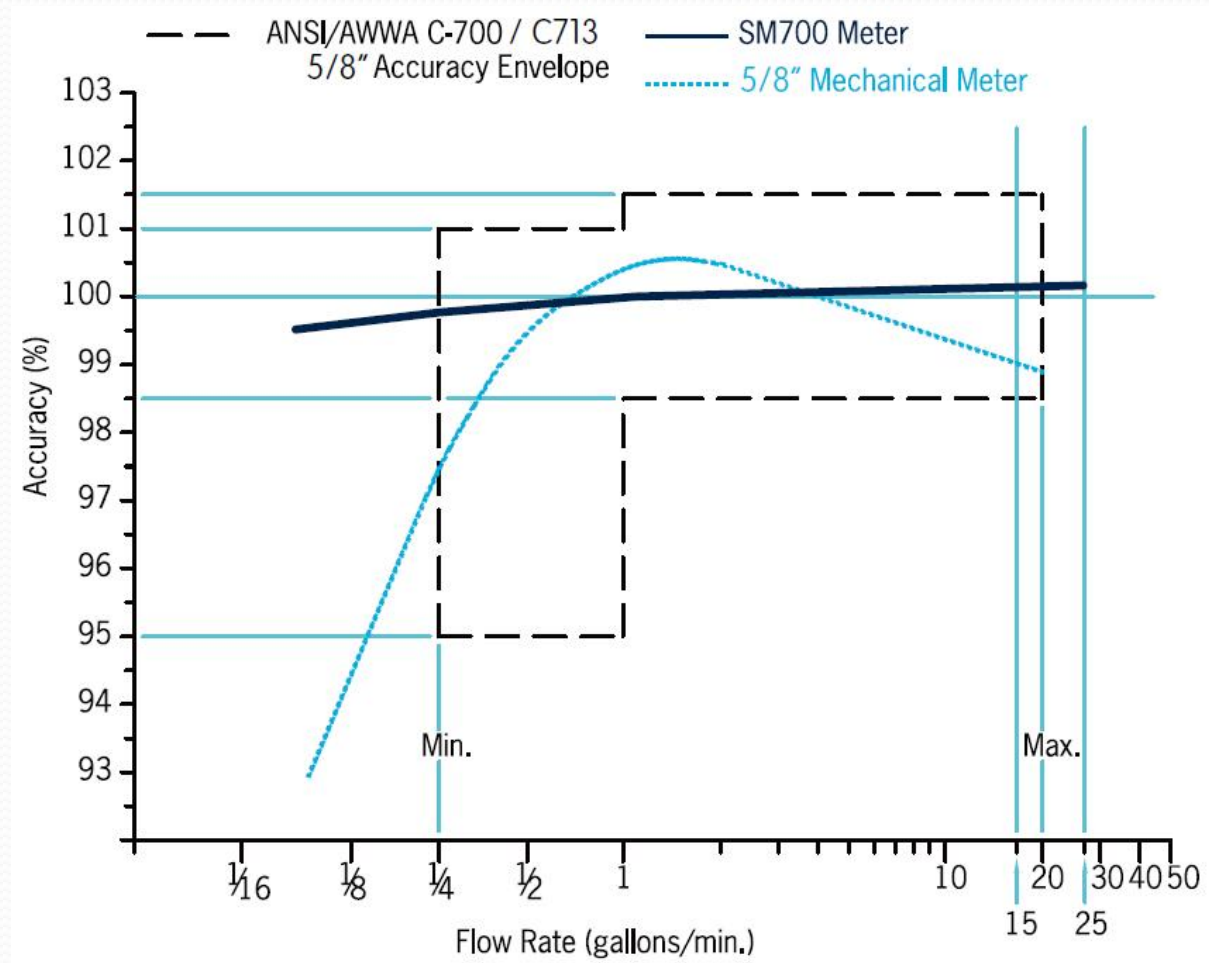
(Source: *San Antonio Condensate Collection and Use Manual for Commercial Buildings 2013*)

# Meter Configurations: Gravity-Driven Flow



(Source: *San Antonio Condensate Collection and Use Manual for Commercial Buildings 2013*)

# Positive Displacement Meter



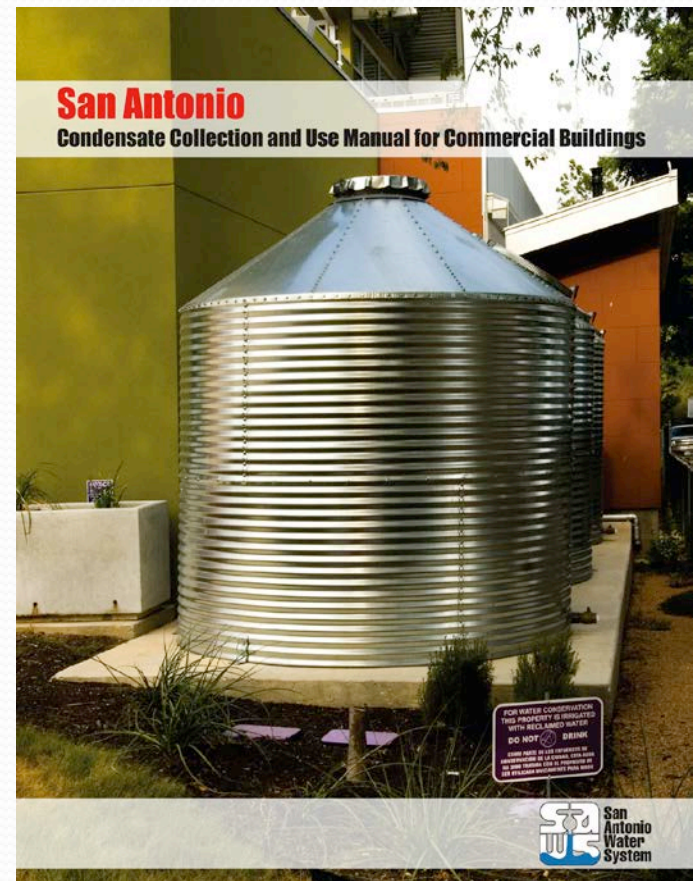
(Source: [www.elstermetering.com](http://www.elstermetering.com))

# Operation and Maintenance -Scheduled Maintenance Program

- Start with commissioning during installation!
- AHU: air filter, cooling coils, drain pan
- Drain seal
- Piping, pumps, and valves
- Storage Tank: overflow and makeup water control
- Backflow valve inspection
- Water treatment filters, lamps, etc.
- Water quality tests

# San Antonio Condensate User Manual

- In collaboration with San Antonio Water System (SAWS)
- Design through maintenance
- Public access on SAWS website [www.SAWS.org](http://www.SAWS.org)
- Resources in appendices
- 110 pages



# Codes and Standards

- Condensate is governed by local jurisdictions, not Federal
- Code and Standards Resources/References
  - International Green Construction Code
  - Green Plumbing and Mechanical Code Supplement
  - NSF/ANSI Standards 350 & 350.1
  - ASHRAE 189.1

# Questions

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